

TWO-COMPONENT, SOLVENT-FREE, HYBRID POLYUREA MEMBRANE APPLIED BY SPRAY USING A HIGH-PRESSURE, BI-MIXER TYPE PUMP TO FORM WATERPROOF COATINGS ON ROOFS AND BRIDGE DECKS DIRECTLY ON SITE.







### **PRODUCT DESCRIPTION**

Aquashield PU2KExtreme is a solvent-free paste consisting of selected epoxy polyurethane resins, special fine-graded aggregates and admixtures. Aquashield PU2K Extreme thixotropic consistency makes it easy to use for waterproofing even vertical and sloping surfaces. When completely dry Aquashield PU2K Extreme forms a waterproof plastic coating that is resistant to prolonged immersion in water, even when slightly acid or alkaline, and resistant to aggressive agents present in the soil

#### FIELD OF APPLICATION

- · Waterproofing roof gardens and inverted roofs.
- · Waterproofing sheet metal roofs.
- · Waterproofing steps and stands in stadiums.
- · Waterproofing bridge and viaduct decks

#### **SUITABLE SUBSTRATES**

- · Cold waterproofing masonry or concrete poured over bare ground.
- · Waterproofing flat or curved surfaces on structures below ground level, such as man-made tunnels and underpasses.
- Waterproofing horizontal concrete structures below screeds isolated with PE sheets.

### **LIMITATIONS**

- · Do not mix with solvents;
- · Do not use if the temperature is lower than +5°C or higher than +30°C;
- · Do not use in damp or rainy weather;
- · Do not use to waterproof surfaces exposed to UV rays;
- Do not use with water in counter-pressure;
- · Do not use if there is no protective drainage layer;
- Do not use if the drainage layer subjects the waterproofing layer to linear or spots load

#### **APPLICATION PROCEDURE**

### A) Preparing the substrate

The substrate to be treated must be mechanically robust and clean. Remove all cement laitance, traces of powder, flaky parts, grease, oil, and form release agents by sandblasting or washing down with a high-pressure water pump. If the substrate to be waterproofed and protected with Aquashield PU 2K Extreme is in poor condition, remove the damaged parts manually or mechanical abrasion by using a hydro-demolition system or a



hydro-scarified. The last technique, which uses high-pressure water, is recommended because the reinforcement rods are not damaged. The structures that are not subject to vibration could cause small cracks in adjacent concrete. Once the rust has been entirely removed by sandblasting, repair with a pre-blended repairing mortar. Absorbent surfaces to be treated with Aquashield PU 2K Extreme must be primed with Seal Primer. Existing floors, which are covered in tiles, must be well bonded to the substrate, and the surface of tiles must be free of substances that could compromise the adhesion of Aquashield PU 2K Extreme, such as oil, grease, paint, wax, etc. In order to remove material that could affect the adhesion of Aguashield PU 2K Extreme, clean the floor with detergents and water. After this, the surface must be treated with Epoxy based Primer.

## B) Preparing the product

The two components which form Aquashield PU 2K Extreme are supplied pre-dosed. Mix the thixotropic emulsion component A at a low speed (400 rev/min) until it becomes liquid. Add the powder component B while mixing and continue mixing until a smooth, lump-free blend is obtained. Once blended, the product has a pot life of approximately 2 hours at +23°C.

# C) Applying the product

Aquashield PU 2K Extreme must be applied in two layers with a brush or a long-haired roller. Before applying the second layer, wait until the first coat is dry, making sure the product becomes darker with a matt finish. The second layer is applied diagonally to the first one. The final thickness of the two layers of Aquashield PU 2K Extreme must be at least 0.8 mm to create a solid, flexible, and continuous film. Ensure there are no interruptions in the film caused by imperfections in the substrate.

### **COVERAGE / CONSUMPTION**

The approximate consumption is 1 – 1.5 kg/m2

### **PACKAGING**

Aquashield PU 2K Extreme is supplied in:

- 5 kg plastic buckets A+B
- 20 kg plastic buckets A+B

### SHELF LIFE-STORAGE

Original sealed packaging of this product is guaranteed to be of first quality for 24 months if stored in a dry area. The high humidity will reduce the shelf life of the bagged product.

## **SAFETY INSTRUCTION**

Aquashield PU 2K Extreme component A is harmful and irritant for the eyes. Aquashield PU 2K Extreme component B is irritant for the skin, the eyes and the respiratory system. It may cause sensitization when inhaled and frequent contact with the skin may cause an allergic reaction in those sensitive to isocyanates. It is harmful when inhaled and may cause irreversible damages if it is used for lengthy periods. During use wear protective clothing, gloves, safety goggles and a mask to protect the respiratory tract, and use only in well ventilated areas. If the product comes in contact with the eyes or skin, wash immediately with plenty of water and seek medical attention. Furthermore, Aquashield PU 2K Extreme component A is hazardous for aquatic life, do not dispose of the product in the environment. For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet. PRO-DUCT ONLY FOR PROFESSIONAL USE.



TECHNICAL DATA  Product identity			
Consistency	Thick paste	Liquid	
Color	Grey	Transparent	
Density (g/cm²)	1.05	1.05	
Dry solids content (%)	100	100	
Brookfield viscosity at +23°C - 50% R.H. (mPa·s)	18,000	18,000	
Application data (at +23°C and 50% R.H.)			
Mixing ratio	1:1	1:1	
Density of mix (kg/m²)	1,000	1,000	
Pot life	1 hours	1 hours	
Minimum filming forming temperature	+5°C	+5°C	
Recommended application temperature	+5°C to +35°C	+5°C to +35°C	
Waiting time between the coats on walls	approximately 60	approximately 60 minutes	
Waiting time between the coats on the floor	3-4 hours	3-4 hours	
Complete drying	48 hours	48 hours	
Final performances			
Temperature when in use	-30°C to +80°C	-30°C to +80°C	
Crack-bridging (according to ZDB) (mm)	1.5	1.5	
Tensile breakage load (N/mm²) (according to DIN 53504- S3a)	4.5	4.5	



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