



MOULD RESISTANT ACETIC SILICONE SEALANT SUITABLE FOR APPLICATION ON WET AREAS



PRODUCT DESCRIPTION

AC 400 Mould Resistant is an acetic-hardening silicone sealant with special inhibitors to make it resistant to the formation of mould. The sealant is in the form of soft paste with a thixotropic consistency that is easy to apply on both horizontal and vertical surfaces. It hardens at room temperature thanks to the moisture present in the surrounding air and forms a flexible seal that allows joints to expand and contract by up to 20% of their original size. AC 400 Mould Resistant offers resistance to all types of weather conditions, industrial surroundings, thermal shocks, immersion in water and exposure to damp environments. It adheres strongly to glass, ceramic, painted surfaces and certain types of plastic without the use of a primer.

FIELD OF APPLICATION

AC 400 Mould Resistant is used to make watertight seals in joints and gaps between similar and different types of building materials, including those permanently exposed to damp conditions. Once polymerization has taken place, it forms a perfect, flexible seal which adheres well to glass, ceramic and painted metal surfaces and is highly resistant to the formation of surface mould.

It is used for:

- Mould resistant seals in bathrooms, ki-

tchens, laundry rooms and damp environments.

- Sealing sanitary fittings, bath-tubs, shower booths and saunas.
- Sealing greenhouses.
- Sealing U profile glass (U-glass).
- Sealing between glass and window frames.
- Sealing air and water vents.
- downpipes;
- guttering;
- flashing;
- gables;
- metal flat roofs;
- corner guards;
- special shaped pieces;
- heads of rivets and fasteners.

SUITABLE SUBSTRATES

- Iron surface
- Aluminum surface
- Rust free metallic surface
- Ceramic
- Bricks
- Glass

LIMITATIONS

- Do not use AC 400 Mould Resistant on absorbent alkaline substrate.
- Do not use AC 400 Mould Resistant on metals that have poor anti-corrosion protection.
- Do not use AC 400 Mould Resistant for

external applications.

· Do not use AC 400 Mould Resistant for aquariums.

APPLICATION PROCEDURE

a) Preparation of the support

Surfaces to be sealed must be dry, de-greased, solid and free of dust, loose parts, oil, grease, wax, old paintwork and rust on metal surfaces. We recommend applying masking tape along the edges of the joint in order to avoid the sealant seeping out of the joint and to get a more attractive finish.

b) Preparing the product

Ready to be used.

c) Applying the product

Insert the cartridge in an extrusion gun, cut off the tip of the cartridge, screw on the extrusion nozzle, trim the nozzle at an angle of 45° and according to the extruded width required and squeeze out the product in a continuous flow into the joint while trying to avoid air entering the joint. Immediately after applying the sealant, smooth over the surface before it hardens with a spatula wetted with soap and water. Remove the masking tape immediately after smoothing over the sealant

COVERAGE / CONSUMPTION

The consumption of AC 400 Mould Resistant depends on the application. Typical consumption is between 100 and 120 ml/mL.

PACKAGING

AC 400 Mould Resistant is supplied in:
– 280ml cartridge

SHELF LIFE

Original sealed packaging of this product is guaranteed to be of first quality for 18 months if stored in a dry area and temperatures between +5°C and +35°C.

SAFETY INSTRUCTION

AC 400 Mould Resistant is not considered hazardous according to current standards and regulations regarding the classification of mixtures. While handling the product, we recommend the use of protective gloves and goggles and to keep the work area well ventilated. For further and complete information about the safe use of our product please refer to our latest version of the Material Safety Data Sheet. **PRODUCT FOR PROFESSIONAL USE.**

TECHNICAL DATA

Product identity	
Consistency:	thixotropic paste
Color:	Transparent and White
Density (kg/m ³):	900
Viscosity (mPa.s):	300,000
Dry solids content (%):	80
Application data (at +23°C and 50% R.H.)	
Dilution:	Ready to used
Skin formation time:	20 minutes
Polymerization time:	5mm / 24 hours
Service temperature range:	-40°C to +100°C
Application temperature:	+5°C to +35°C
Consumption	100-120 ml/mL
Elongation:	250%
Tensile strength:	0.9 N/mm ²
Tear strength:	5.5 kN / m
Hardness Shore A:	22
Module of elasticity at 100% elongation:	0.5
Water resistance:	excellent
Atmospheric agent resistance:	excellent



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